

CELANYL® A3 H GFB0822 BK 9005/U

CELANYL®

Technical grade with good flowability and low warpage. Long term heat ageing resistance, good surface quality.

Product information

Resin Identification	PA66-(GB+GF)3 0	ISO 1043
Part Marking Code	>PA66-(GB+GF)30<	ISO 11469
Continuous Service Temperature	130 °C	IEC 60216-1

Rheological properties

	dry/cond.		
Viscosity number	145/*	cm ³ /g	ISO 307, 1628
Moulding shrinkage range, parallel	0.7 - 1.1	%	ISO 294-4, 2577
Moulding shrinkage range, normal	1.1 - 1.5	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	5700/-	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	95/-	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	2.7/-	%	ISO 527-1/-2
Charpy impact strength, 23°C	30/-	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	3/-	kJ/m ²	ISO 179/1eA
Ball indentation hardness, H 961/30	180/-	MPa	ISO 2039-1
Poisson's ratio	0.35/- ^[C]		

[C]: Calculated

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	265/*	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	230/*	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	245/*	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB/*	class	IEC 60695-11-10

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.6/*	%	Sim. to ISO 62
Water absorption, 2mm	5.7/*	%	Sim. to ISO 62
Density	1350/-	kg/m ³	ISO 1183

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.15 %
Melt Temperature Optimum	295 °C
Min. melt temperature	285 °C
Max. melt temperature	305 °C
Screw tangential speed	≤0.2 m/s
Mold Temperature Optimum	100 °C

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Min. mould temperature	70 °C
Max. mould temperature	120 °C
Ejection temperature	225 °C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Special characteristics	Heat stabilised or stable to heat, High Flow, Low Warpage